Part 573 Safety Recall Report

Manufacturer Name :	Kia Motors America
Submission Date :	DEC 01, 2021
NHTSA Recall No. :	21V-936
Manufacturer Recall No. :	SC223

Manufacturer Information :

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Manufacturer Name : Kia Motors America

Address : 111 Peters Canyon Road Irvine CA 92606 Company phone : 800-333-4542

Population :

Number of potentially involved : 87 Estimated percentage with defect : 100 %

Vehicle Information :

Vehicle 1:	2020-2021 Kia Rio	
Vehicle Type :	LIGHT VEHICLES	
Body Style :	ALL	
Power Train :	GAS	
Descriptive Information :	 Certain 2020-2021 model year Rio vehicles manufactured at Kia Mexico from 9/29/2020 through 7/1/2021. The recall population was determined by a review of vehicle production and supplier records. The vehicles subject to this recall were not produced in VIN order. 	
	Customers seeking information about their specific vehicle will be referred to Kia's Consumer Assistance Center or their Kia dealer.	
Production Dates :	SEP 29, 2020 - JUL 01, 2021	
VIN Range 1:	Begin : NR End : NR Not sequential	

Description of Defect :

Description of the Defect :During production of the brake master cylinder, the master cylinder body may
have been produced with sharp edges due to improper machining by the
supplier. As a result, an oil seal in the master cylinder can become damaged
during vehicle operation. A damaged oil seal can impair the vehicle's braking
function, such that the driver may experience a spongy brake feel, longer brake
pedal travel, and extended stopping distances, thereby increasing the risk of a
crash.FMVSS 1 :NR
FMVSS 2 :FMVSS 2 :NR

The information contained in this report was submitted pursuant to 49 CFR §573



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Description of the Safety Risk : Spongy brake feel, longer brake pedal travel, and extended stopping distances can increase the risk of a crash.

Description of the Cause : Improper machining of the master cylinder body.

Identification of Any Warning None that can Occur :

Involved Components :

Component Name 1 :Cylinder Assy-Brake MasterComponent Description :Brake Master Cylinder AssemblyComponent Part Number :58510-H9260

Supplier Identification :

Component Manufacturer

Name :Mando Corporation MexicoAddress :Blvd. Campestre # 301,
Parque Industrial Server Arteaga, Coahuila Foreign States 25350Country :Mexico

Chronology :

See attached document titled "2020-2021MY Rio Brake Master Cylinder Chronology"

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Description of Remedy Program :	All owners of the subject vehicles will be notified by first class mail with instructions to bring their vehicles to a Kia dealer. Dealers will replace the brake master cylinder with a new one. Kia will reimburse owners for repair expenses already incurred pursuant to Kia's General Reimbursement Plan filed May 11, 2020.
How Remedy Component Differs from Recalled Component :	The remedy component has a properly machined brake master cylinder body.
	Based on a review of supplier quality control records and Kia's vehicle production records, vehicles produced from 7/2/2021 were equipped with properly machined brake master cylinder bodies.
ecall Schedule :	
Description of Recall Schedule : Planned Dealer Notification Date : Planned Owner Notification Date :	

* NR - Not Reported

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